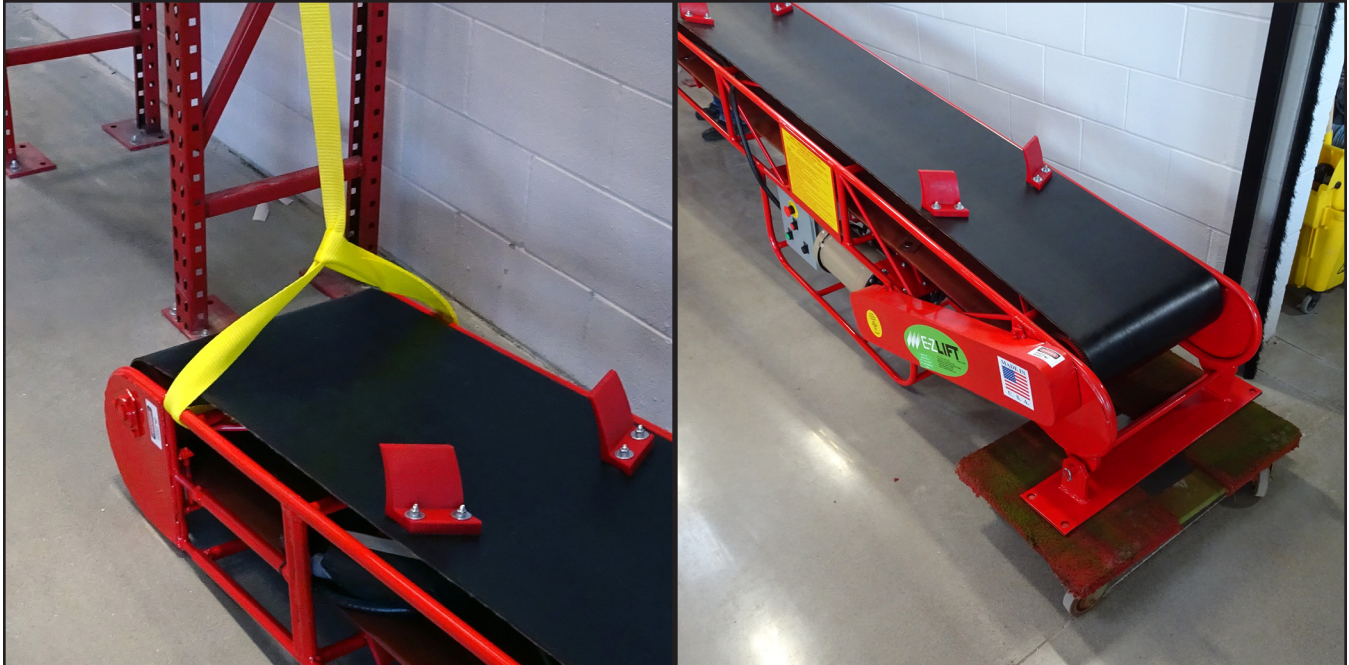


# Floor to Floor Conveyor Installation Instructions



- A 4 wheel dolly is recommended for conveyor transport and positioning



- Tie a double loop lifting strap through the nose of the conveyor frame (20' strap recommended)
- Place the base of the conveyor onto the dolly



- Loop the other end of the strap around the mezzanine guard rail
- A single loop around the rail resists conveyor slippage



- Lift the conveyor to the installed position (at least 4 persons recommended)
- Then remove the dolly



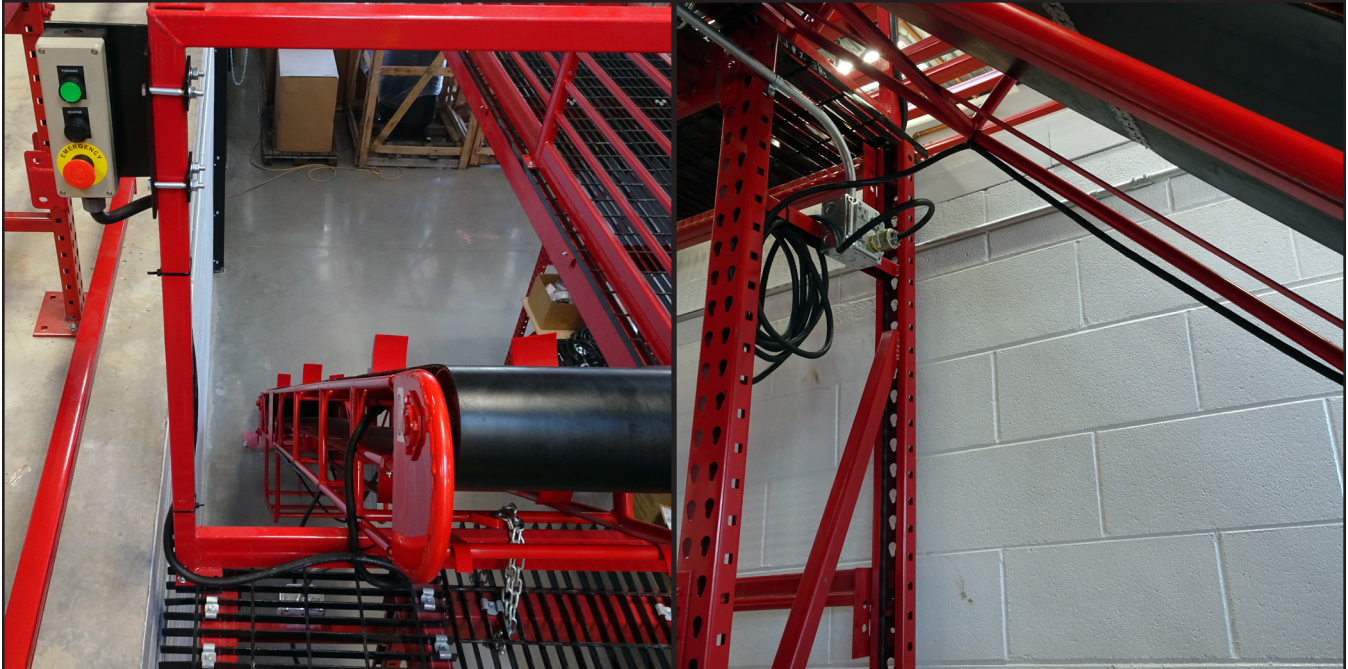
- Position the first vertical post of the conveyor frame to rest on top of the mezzanine floor
- Position the conveyor in the center of the tire window
- Measure at least 15 inches of clearance between the conveyor belt and the bottom of the guard rail for tire passage



- Measure the top and bottom ends of the conveyor to make sure it aligns straight up and down (use a reference point such as a wall)
- Trace the position of the conveyor base when it's fully positioned



- Use a 1/2 inch hammer drill bit and anchors to bolt down two opposite ends of the conveyor base



- Secure the top end of the conveyor to the mezzanine with the coil chain provided
- Mount the remote control unit on the outside of the tire passage window with the bracket and hardware provided
- Route the power cord on the **underside** of the conveyor frame to avoid contact with the conveyor belt using the wire tires provided